# AP20 Reside CT/PTO 10 APR 2006 DESCRIPTION

# TREAD PATTERN WHICH PROVIDES IMPROVED TRACTION WITH REDUCED VIBRATION GENERATION

#### Technical Field

[0001] The present invention relates to a tread pattern for tires and crawlers mounted to vehicles for traveling. More specifically, the present invention relates to a tread pattern which provides improved traction with reduced vibration generation.

### **Background Art**

[0002] Tread lugs are provided on a surface of a tire or crawler used in a traveling apparatus such as a tractor or farm machinery or construction equipment in which traction with respect to the ground is required, and it has been attempted to improve traction by extending tread pitches.

[0003] The invention will be described with reference to, for example, a crawler tread. The crawler is usually divided in the width direction thereof into right and left areas, each area separately being provided with tread lugs. Although a tread with lugs disposed at extended pitches provides improved traction, such a lug arrangement will cause increased vibration, thereby making tread durability deteriorate.

[0004] In contrast, a tread with lugs disposed at short pitches suppresses generation of vibration, and improves tread durability. However, such a lug arrangement has disadvantages in that it cannot provide sufficient traction and

mud easily becomes stuck between adjacent lugs.

[0005] Therefore, tread patterns of conventional treads are produced by compromising among traction, suppression of vibration, and the like in consideration of the conditions under which the crawler is to be used most.

#### Disclosure of the Invention

Problems to be Solved by the Invention

[0006] The invention relates to a tread pattern which is required to have traction with respect to the ground and which suppresses generation of vibration during traveling of a vehicle. The invention provides a tread pattern which provides traction with reduced vibration regardless of expected usage conditions or under usage conditions that are different from expected usage conditions.

## Means for Solving the Problems

[0007] The invention is, with respect to main features thereof, a tread pattern which provides improved traction and reduced vibration generation in which a contact patch is divided in the width direction thereof into right and left areas with respect to the traveling direction of the vehicle and each of the right and left areas is provided with tread lugs, wherein long-, middle-, and short-pitches are provided in each of the right and left areas, the tread patterns of the right and left areas are asymmetrical to each other, and total areas of the contact patches of each of the right and left areas are substantially equal to each other.

#### Effect of the Invention

[0008] The present invention provides a tread pattern as described above, which makes it possible to provide a vehicle with improved traction and reduced

vibration generation.

Brief Description of the Drawings

[0009] Fig. 1 illustrates an outer surface of a crawler having a long-pitched tread pattern;

- Fig. 2 illustrates an outer surface of a crawler having a middle-pitched tread pattern;
- Fig. 3 illustrates an outer surface of a crawler having a short-pitched tread pattern;
- Fig. 4 illustrates an outer surface of a crawler having a tread pattern according to the invention; and
- Fig. 5 is a perspective view of a tire having a tread pattern according to the invention.

Best Modes for Implementing the Invention

[0010] The invention relates to a tread pattern arrangement in which a contact patch is divided in the width direction thereof into right and left areas with respect to the traveling direction of the vehicle and each of the right and left areas is provided with tread lugs, wherein variously pitched tread lugs are provided adjacent to one another in each of the right and left areas, the tread patterns of the right and left areas are asymmetrical to each other, and total areas of the contact patches of each area are substantially equal to each other.

[0011] In particular, the invention provides a certain effect due to selecting only the following three types (conditions) of tread pitches from various kinds of tread pitches and arranging them regularly (and asymmetrically) in the left and

right areas.

[0012] That is, long-pitched tread lugs are the structure which is mainly intended to attain great traction. Predetermined traction can be provided by long tread pitches with substantially no occurrence of mud becoming stuck between adjacent lugs. Middle-pitched tread lugs provide middle-leveled traction, and because the tread lugs are provided closer to one another, large vibration is not generated. Short-pitched tread lugs eliminate the problem of vibration, although there is occurrence of mud becoming stuck therebetween and little traction.

[0013] The invention achieves certain effects by combining these variously pitched tread lugs.

[0014] The tread pattern of the invention is configured by combining long-, middle-, and short-pitched tread lugs which are disposed asymmetrically in the width direction of the tread, and the total areas of the contact patches of the left and right areas are substantially equal to each other.

[0015] The reason why the tread lugs are disposed asymmetrically to each other in the width direction of the tread is so that the function of providing traction and vibration control can be properly distributed. If the tread lugs were arranged symmetrically in the width direction of the tread, traction would be provided at certain positions, while traction would be extremely reduced at certain other positions.

[0016] As for vibration, there is substantially no generation of vibration if a short-pitched tread pattern is provided throughout both of the right and left areas of the tread. In contrast, significantly increased vibration will be generated if a long-pitched tread pattern is provided throughout both of the right and left areas

of the tread. That is, tread patterns which are symmetric in the width direction of the tread will result in significant difference in the effect of vibration reduction depending on the kind of pitch.

[0017] To prevent such a result, the invention provides a tread pattern which is asymmetrical in the width direction of the tread. However, the tread patterns of the left and right areas should be balanced in the width direction of the tread with respect to traction and generation of vibration, and thus, the total areas of the surfaces at which the tread lugs are provided on each of the left and right areas are made substantially equal to each other to achieve balance.

[0018] In terms of the balance between the right and left areas, it is preferable to provide an arrangement in which tread lugs disposed on the left and right areas do not substantially overlap one another in a cross-section along the width direction center of the tread.

[0019] Specifically, in a preferable tread pattern, tread lugs are disposed such that long-pitches are interposed between middle-pitches and short-pitches in terms of balance. If the tread pattern of one of the right and left areas is thus arranged, the other of the areas preferably has an oppositely pitched tread pattern.

[0020] Note that, in the invention, a short-pitched tread pattern is a pattern with substantially no space provided between adjacent tread lugs. Thus, for example, short-pitched tread lugs may be combined to form a larger tread lug. Of course, tread lugs can be of any form.

#### **Embodiment 1**

[0021] The invention will be described in more detail with reference to the

following examples.

[0022] (Embodiment of Crawler)

Figs. 1 to 3 show outer surfaces of crawlers 10 having tread patterns divided in the width direction thereof into right and left areas in which only a long-pitched tread pattern (L<sub>1</sub>, Figure 1), a middle-pitched tread pattern (L<sub>2</sub>, Figure 2), or a short-pitched tread pattern ( $L_3$ , Figure 3) is provided respectively. In these examples, the tread lugs  $1_1$ ,  $1_2$  and  $1_3$  are angled by about 30 degrees with respect to the width direction of the tread. Distances  $L_1$ ,  $L_2$  and  $L_3$ between centers of adjacent lugs are respectively 225mm, 150mm and 75mm. [0023] When such a crawler is used for traveling, in the pattern of Fig. 1, there is very little occurrence of mud becoming stuck between tread lugs 11 because adjacent tread lugs 1<sub>1</sub> are sufficiently spaced apart. Such a pattern will provide excellent traction. However, when an unillustrated tracker roller moves along an inner circumference of the crawler, the tracker roller will run alternately on the tread lugs 1<sub>1</sub> of both of the right and left areas, which causes twisting of the crawler in the width direction thereof, and considerable movement in a vertical direction thereof, whereby there if remarkable worsening with respect to vibration.

[0024] In the pattern of Fig. 2, the spaces between adjacent tread lugs 1<sub>2</sub> are narrower than those in Fig. 1. Thus, such a pattern has middle-leveled effects in providing traction and reducing vibration. However, at the same time, this means that excellent effects cannot be expected with respect to either of providing traction or reducing vibration. In addition, there is occurrence of mud becoming stuck at many areas.

[0025] In the pattern of Fig. 3, because adjacent lugs 13 are disposed very close

to one another, occurrence of mud becoming stuck between adjacent lugs 1<sub>3</sub> is severe. Thus, substantially no traction can be provided with this pattern. However, when the tracker roller is moving, the tracker roller is always running on both right and left tread lugs 1<sub>3</sub>, and thus, there is an advantage in that generation of vibration is greatly reduced.

[0026] Fig. 4 shows an example in which a tread pattern is implemented on an outer surface of a crawler. The pattern includes a tread lug arrangement in which the tread lugs on the right and left areas are disposed so as not to overlap one another when seen from the side surface (along a cross-section along the width direction center of the tread), an arrangement where long-pitches are interposed between middle-pitches and short-pitches, tread lug arrangements on the left and right areas exhibit a reversely pitched arrangement.

[0027] The tread pattern of the left area of the tread includes the long-pitched  $(L_1)$  tread lugs  $1_1$ , middle-pitched  $(L_2)$  tread lugs  $1_2$  with the tread lugs  $1_1$  interposed therebetween, and short-pitched  $(L_3)$  tread lugs  $1_3$  with the tread lugs  $1_1$  and  $1_2$  interposed therebetween. Accordingly, in terms of vibration, when the tracker rollers roll along the internal circumferential surface of the crawler, larger vibration occurs in the area between the tread lugs  $1_1$  due to large falling amount of the roller, less vibration occurs in the area between the tread lugs  $1_1$  and  $1_2$ , and substantially no vibration occurs in the area between the tread lug  $1_2$  and the tread lug  $1_3$ . In terms of traction, however, the area between the tread lugs  $1_1$  and  $1_2$  exhibits excellent traction, the area between the tread lugs  $1_1$  and  $1_2$  exhibits less traction, and the area between the tread lugs  $1_2$  and  $1_3$  does not exhibit much traction.

[0028] In the tread pattern of the right area of the tread, the tread lugs  $1_3$  and  $1_2$ 

are disposed so as to correspond to the pitch  $L_1$  of the left side area, and the tread lug  $l_1$  is disposed so as to correspond to the pitch  $L_2$  on the left side area. Thus, in terms of generation of vibration, the tread has no portions where the tracker rollers rolling along the internal circumferential surface of treads in both left and right side areas fall a great amount. As a result, a substantially uniform vibration condition is achieved throughout the tread.

[0029] In terms of traction, regardless of what portion of the crawler is in contact with the ground, there is substantially no difference in traction.

[0030] The total areas of the contact patches of the left and right areas are substantially equal to each other. Accordingly, the traction of the right and left areas of the tread becomes substantially equal to each other. Thus, twisting and oblique movement of the crawler can be prevented.

[0031] Long-, middle-, and short-pitches need not necessarily be disposed in the described order. It suffices that the right and left areas of the tread are well-balanced.

[0032] Fig. 5 shows an example where the tread pattern is applied to a tire of a tractor. In this example, effects similar to those shown with respect to Fig. 4 can be achieved.

**Industrial Applicability** 

[0033] The invention provides a tread pattern which is excellent not only in vibration reduction but in providing traction. The invention can be applied not only to crawlers but to treads of tires in which a contact patch rolls.

Accordingly, the invention has great applicability.

Description of Reference Numerals

[0034] 1,  $1_1$ ,  $1_2$ ,  $1_3$ : tread lugs

 $L_1$ : long pitch

L<sub>2</sub>: middle pitch

L<sub>3</sub>: short pitch